

30V/124-59-9-10634

Translation from: Referativnyy zhurnal, Mekhanika, 1959, Nr 9, p 147 (USSR)

AUTHOR: Makarevich, A.I.

TITLE: The Mean Metal Flow Pressure Within a Stamp Hollow of Ring Form

PERIODICAL: Sb. nauchn. tr Fiz.-tekhn. in-t AS BSSR, 1958, Nr 4, pp 112-123

ABSTRACT: The author considers the plastic stress state arising at the extrusion of a metal in a ring-like stamp. It is presumed that the direction of the main normal stresses coincides with the direction of the press strain. On the basis of the presumption mentioned, calculation formulae for the stresses and strains are derived. Test data from extrusion of lead are presented

A.D. Tomlenov



Card 1/1

S/571/60/000/006/002/011
E193/E383

AUTHORS: Severdenko, V.P. and Makarevich, A.I.

TITLE: Stamping of internally-webbed forgings

SOURCE: Akademiya navuk Belaruskay SSR. Fiziko-tehnicheskiy institut. Sbornik nauchnykh trudov. no. 6. Minsk, 1960. 8 - 33

TEXT: An internally-webbed ring (driving flange) is one of the most common shapes produced by drop-forging. Since the web accounts for the bulk of material used up in the fabrication of components of this type, the general trend is to reduce its thickness. A decrease in the web thickness, however, can be attained only at the price of increased forging pressure, intensified tool wear and an increased proportion of faulty forgings. Since no fundamental studies of drop-forging of internally-webbed components have been reported in the literature, the optimum web thickness is usually calculated from empirical formulae, in which the geometry of the forgings only is taken into account. Hence the present investigation - whose object was to relate the geometry of the part under consideration to

Card 1/12

S/571/60/000/006/002/011
E193/E383

Stamping of

deformation and flow of the metal, contact friction, stress distribution and heat-transfer during the process studied with a view to developing a method of determining the optimum web thickness. The first chapters of the article are devoted to an analysis of results of earlier studies (Ref. 6 - A.I. Makarevich - Sb. nauchnykh trudov FTI AN BSSR, no. 4 izd. AN BSSR, 1958) of metal flow in internally-webbed forgings which are correlated with the experimental results reported in the remaining part of the paper. The conclusions reached can be summarised as follows.

- 1) A characteristic feature of forging of internally-webbed components is non-uniform distribution of the stress and deformation, both in the web and at the mouth of the flash clearance (gutter). The general laws governing the flow of metal in round, symmetrical forgings apply also to internally-webbed rings.
- 2) In calculating the forging force, pressure due to deformation of metal between the top and bottom punches (fullers') has to be taken into account in addition to that set up in the annular part

Card 2/12

S/571/60/000/006/002/011

E193/E383

Stamping of

(rim) of the forging.

3) The flow of metal is confined mainly to the inner layers of the web. Consequently, wear of the punch due to movement of the metal relative to the tool surface is insignificant.

4) In the absence of work-hardening, the specific contact friction force, f . increases initially with increasing normal stress, σ_n . and then reaches a constant limiting value of $f_{max} = 0.5 P_T$, where P_T is the yield strength of the alloying. This is illustrated in Fig. 2, where f (kg/mm^2) is plottedagainst σ_n (kg/mm^2). Curves 1 and 2 in graph A relating to lead and tin. Curves 1, 2. 3 in graph B relating to aluminium, copper and brass, respectively.

5) Non-uniform distribution of stresses normal to the die surface has been established. A, so-called, "indentation" method was used for this purpose. It consisted of drilling a number of blind holes in the working surface of the die in which hard alloy plugs were subsequently inserted with one end flush with the die surface and the other end tapered to a point,

Card 3/12

S/571/60/000/006/002/011

E193/E383

Stamping of

pressed against a soft steel disc placed at the bottom of each hole. The maximum normal stress (i.e. that set up in the final stage of the forging operation) was determined from the size of the impression made by the pointed plugs in the steel discs. The results are reproduced in Fig. 5 where

σ_n (kg/mm^2) is plotted against the distance (mm) from the die axis, the cross-section of the die being shown under each graph. The flash clearance in all the experiments was maintained constant at 2.2 mm. The curves in Fig. 5a represent results obtained for a die with a punch diameter $d_p = 40$ mm used to produce forgings with web thickness, h , ranging from 20 mm (bottom curve) to 2 mm (top curve), the curves in Fig. 5b represent results obtained for $d_p = 30$ mm and h ranging from 15 - 2 mm.

6) The magnitude of σ_n at any point at a distance r from the die axis can be calculated from a formula derived by the present authors

Card 4/12

S/571/60/000/006/002/011

E193/E383

Stamping of

$$\sigma_n = p_T \left[\frac{2\mu B + 4.8}{\delta} + 1.2 + \frac{2\mu}{h} (r_u - r) \right] \quad (4)$$

where μ is the friction coefficient,
 p_T is the yield strength of the metal.
 B is the thickness of the rim,
 δ the flash clearance,
 h web thickness and
 r_u web radius.

The accuracy of this formula is demonstrated in Fig. 5, showing the calculated (broken curve) and experimentally-determined (continuous curve) distribution of σ_n for a die with $h = 2$ mm and $r_u = 15$ mm.

7) The magnitude and distribution of σ_n depends on contact friction, as determined by the surface condition of the die. This is illustrated in Fig. 4, showing the distribution of σ_n

Card 5/12

S/571/60/000/006/002/011
E193/E383

Stamping of

resultant from the use of dies with the flat face of the punch
roughly machined, polished and lubricated (Curves 1-3),
respectively.

8) High normal stresses in the central portion of the web
cause a distortion of the punch and are the main cause of its
excessive wear. The maximum value of σ_n for any given case
can be calculated from formula (4). If this value is equated
to the maximum stress, $P_{\Delta\Omega}$ to which the punch can be subjected
without distorting, a formula for the minimum permissible web
thickness is obtained in the form:

$$h = \frac{2\mu r_u \delta}{\left(\frac{P_{\Delta\Omega}}{P_T} - 1.2 \right) \delta - (2\mu B + 4.8)} \quad (8)$$

9) A reduction of σ_n and a correspondingly longer life of
the die can be attained by increasing the thickness of the web

Card 6/12

S/571/60/000/006/002/011

E193/E383

Stamping of

in its central portion. It is for this reason that so-called "combined" forging is advocated by some workers. In this process, side-by-side with forging of the main internally-webbed component, another component situated in the central portion of the web is stamped. As a result, metal consumption is reduced because the internal part of the web is utilized and the secondary forging has no flash, the production capacity of the press is increased and manpower requirements are reduced.

10) The maximum σ_n increases rapidly with decreasing h/d_{u} , ratio, and the optimum diameter of the web corresponds to $h/d_{\text{u}} = 0.2 - 0.1$.

11) Experiments described in the present paper were conducted at room temperatures. In industrial practice, the temperature of the web decreases rapidly with a corresponding increase in the temperature of the punches. With decreasing temperature, the resistance of metal to deformation increases and higher forging pressure are required whereby the life of the instrument is shortened. Since the flow of metal is confined mainly to the internal layers of the web, the temperature of this region is of

Card 7/12

S/571/60/000/006/002/011
E193/E383

Stamping of

practical importance. An approximate formula was derived by the present authors, from which the temperature, Θ_L , of the central layer of the web at any stage of a forging operation can be calculated. The formula has the form of:

$$\Theta_L = 1 - \frac{1}{1 + K_\epsilon} \left(\operatorname{erfc} \frac{H}{4\sqrt{a_1 \tau}} + \operatorname{erfc} \frac{h_x}{4\sqrt{a_1 \tau}} \right) \quad (14)$$

where K_ϵ is a coefficient characterising the heat-conductivity of the web relative to the punch material,
 H is the thickness of the blank,
 τ time of contact between the web and the punch,
 h_x the web thickness after time τ and
 a_1 thermal diffusivity of the web material.

The validity of this formula was confirmed by experiment.

Card 8/12

Stamping of

S/571/60/000/006/002/011
E195/E533

The critical web thickness, h_{critical} , is that which will ensure that the temperature in the interior layers of the web at the final moment of the forging operation is not appreciably lower than the initial temperature of the blank. Based on the analysis of formula (14), a formula for h_{critical} was derived in the form:

$$h_{\text{critical}} = 11.2 \sqrt{\lambda \tau / c \gamma} \quad (16),$$

where λ is the heat-conductivity coefficient,
 c specific heat and
 γ the density of the web material.

There are 12 figures and 14 Soviet-bloc references.



Card 9/12

L 19361-66 EWT(m)/T/EWP(t) IJP(c) JD

ACCESSION NR: AP5009106

S/0250/65/009/002/0094/0096 1/1

AUTHOR: Makarevich, A. I.

16
B

TITLE: Preparation of aluminum single crystals by accumulative recrystallization

44,55/14

44,55/14

SOURCE: AN BSSR. Doklady, v. 9, no. 2, 1965, 94-96

TOPIC TAGS: aluminum single crystal, accumulative recrystallization, aluminum recrystallization

44,1

ABSTRACT: The starting material used was sheet aluminum of 99.5% purity and 1 mm thick subjected to rolling and annealed for 5 hr at 450°C in order to produce a preferred grain orientation in the completely recrystallized specimen. To accelerate the accumulative recrystallization, the specimens were subjected to a uniform 1.5-2.0% extension along their entire length. The specimens were then annealed at 600°C, and steps were taken to keep the number of "seeds" arising in the metal to a minimum. A special device was used to insure a smooth and uniform immersion of the specimens in a salt melt (50% NaNO₃ + 50% KNO₃) maintained at 600°C. Depending upon the mechanical and thermal treatment, the optimum immersion rate was 18 to 30 mm/hr. Aluminum single crystals measuring 0.5 × 4 × 150 and 0.2 × 4 × 150 mm with the

Card 1/2

L 19361-66

ACCESSION NR: AP5009106

orientation, $\{111\}$ -[110], $\{110\}$ -[111], $\{100\}$ -[110], etc. were obtained. Orig. art. has: 1 figure.

ASSOCIATION: Fiziko-tehnicheskiy institut AN BSSR (Physicotechnical Institute AN BSSR)

SUBMITTED: 10Feb64

ENCL: 00

SUB CODE: MM, SS

NO REF SOV: 005

OTHER: 001

Card 2/2

BG

L 55973-65 EWT(d)/EWT(m)/EWA(d)/EWP(v)/EWP(t)/EWP(k)/EWP(h)/EWP(b)/EWP(l)
Pf-4 JD

ACCESSION NR. AP5014496

UR/0032/65/031/006/0748/0749
621.745.3

AUTHORS: Raynes, L. Yu.; Makarevich, A. I.

TITLE: An electron gun for zone refining without a crucible

SOURCE: Zavodskaya laboratoriya, v. 31, no. 6, 1965, 743-749

TOPIC TAGS: electron gun, zone refining, power control, electron beam control, melting, temperature gradient / KRM 150 kenotron

ABSTRACT: A three-electrode electron gun was developed for zone refining. The addition of the third electrode (an accelerating one) eliminated the earlier problem of contaminating the specimen and coating the gun filament, thereby speeding its burnout. The electron gun (see Fig. 1 on the Enclosure) was modeled on a rubber membrane. The diaphragm (2) is fastened to the movable cylinder (1). Below the diaphragm is an annular accelerating electrode (3). The lower diaphragm (4) moves in respect to the cylinder (5). The cathode unit (made from tantalum) is fastened to insulators by a collar (6). The filament of the heater (7) is shielded from the specimen-anode (8) on one side by the diaphragm (2) and on the other by the diaphragm (4). The accelerating electrode is fed +46 kv, thereby

Card 1/4

L 55973-65

ACCESSION NR: AP5014496

reducing the work function of the heater. Diaphragm (2) protects the accelerating electrode (3) from the electrons which are directed in a beam to the molten zone. A melting temperature gradient can be created by focusing the beam through the movements of cylinder (1) and the diaphragm (4). The accelerator electrode also acts as an anode current modulator and gives a practically inertia-free regulation of the thermal condition. In the power stabilizer (see Fig. 2 on the Enclosure) the specimen (1) is the anode and the filament (2) the cathode. The anode current passing through the current collector (3) creates a voltage in the comparison unit (4), where a signal also arrives from the adjustment unit (5). The adjusting signal is sent from (4) to the regulating cascade (6), changing the resistance. This changes the voltage distribution in the voltage divider (7) and the voltage in the control electrode (8). The anode output characteristic is maintained rather rigidly by using a high-voltage x-ray transformer of 2 kw power, with a bridge of four KRM-150 kenertrons, as the anode voltage source. The gun operation is recorded by an electronic potentiometer (9). Orig. art. has: 2 figures.

ASSOCIATION: Institut fiziki tverdogo tela i poluprovodnikov, Akademii nauk BSSR
(Institute of Physics of Solids and Semiconductors, Academy of Sciences, BSSR)

SUBMITTED: 00

ENCL: 02

SUB CODE: EC, NM

NO REF Sov: 002

Card 2/4

OTHER: 003

L 55973-65
ACCESSION NR: AP5014496

ENCLOSURE: 01

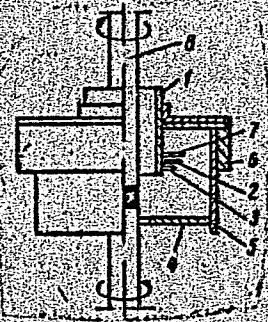


Fig. 1.
Sketch of a three-electrode electron gun

Card - 3//

I-55973-69
ACCESSION NR: AP5014496

ENCLOSURE: 02

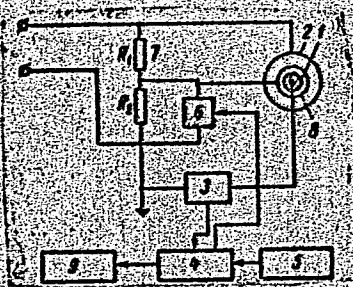


Fig. 2
Block diagram of the power regulator

Card 1/4

MAKAREVICH, B.K.; MIKHEYEV, V.M.; TIKHVINSKIY, V.I.; PANKIN, A.V.,
doktor tekhn. nauk, retsenzent; FEDOROV, V.N., dots.,
retsenzent; MAKOVSKIY, G.M., red.; ABUMOVA, Ye.S., tekhn.
red.

[Reconditioning metal-cutting tools] Vosstanovlenie re-
zhushchego instrumenta. Moskva, Gos. nauchno-tekhn. izd-vo
mashinostroit. lit-ry, 1948. 174 p. (MIRA 15:4)
(Metal-cutting tools--Maintenance and repair)

"APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4

NAKARITCH, E. K.

MACHIN CYCLOPS

Instrumental in the preparation of the original information, obtained from the U.S. Navy.

LAW LIBRARY LIST OF PUBLICATIONS. Library of Congress, November 1910. (W.L.A. Vol. 2).

APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4"

MANHATTAN, U. S.

AREA CIVIL, . . . - "Investigation of the use of conventional weapons in
the Korean War and of the Korean War veterans." Report, 20 May 1953.
(Continued from page 1) The report states that the investigation was conducted
by the Department of Defense and the results were submitted to the
Senate Select Committee on Expenditures in the National Defense.

See Enclosed letter, dated 20 May 1953, for details.

MAKAREVICH B K

AID P - 4495

Subject : USSR/Engineering

Card 1/1 Pub. 128 - 22/29

Authors : Makarevich, B. K., Kand. Tech. Sci., Manager of the Measuring Laboratory of the Central Scientific Research Institute of Machine-Building Technology (TsNIITMASH) and S. P. Rodionov, Engineer, Chief of the Main Inspection of Production Quality.

Title : Importance of Inspection Technology in Heavy Machine-Building.

Periodical : Vest. mash., #4, p. 78-79, Ap 1956

Abstract : The authors emphasize the importance not only of the proper inspection of the finished product but also of an analysis of the causes of technical flaws. They believe that Central Measuring Laboratories (TsIL) and Departments of Technical Inspection (OTK) in many leading machine-building plants must be increased, properly equipped, and professionally staffed.

Institution : None

Submitted : No date

MAKAREVICH, B. K.

Makarevich, B. K. (Makar'evich, B. K.). Methods of Measuring, Interchangeability and Inspection.

Interchangeability, Accuracy and Measuring Methods in Machine Building, Moscow, Mashgiz, 1958, 251 pp. (Sbornik Nauchno-tekh. obshch. mashinostroitel'noy promyshlennosti, Leningradskoye oblast pravleniya, kn. 47).

This collection of articles deals with the topics discussed at the 3rd Leningrad Sci. and Engineering Conference on Interchangeability, accuracy and Inspection Methods in Machine-building and Instrument-making, held 18-22 Mar 1957.

MAKAREVICH, B.K. (Moskva)

Optical measurement of large machine parts. [Izi.] LONITOMASH
47:216-219 '58. (MFA 11:10)
(Optical measurements)

PAGE 1 BOOK EXPOSITION

SOT/45C

Moscow. Tsentral'nyy nauchno-issledovatel'skiy institut tochnostroyeniya i mashinostroyeniya
Sbornik rezhayushchikh ustroystv i kontrolyakhacheskikh ustroystv, chast' 2: Chirbotza
metallov rezhayushchim kontrolyakhacheskimi ustroystvami (Some Problems in the Manufactur-
ing Processes of Heavy Machinery, Pt. 2: Metal Cutting and Quality Control
of Parts). Moscow, Mashgiz, 1960. 173 p. (Series: I-tie [First], Im. 99)
2,500 copies printed.

Sponsoring Agency: Gosudarstvennyy komitet SSSR po avtomati-
zatsii mashinostroyeniya i tsvetnoy metalloobrabotke [State Committee for
Automation of Machine Tools and Colored Metal Processing].

Ed.: Ye.P. Ushkov, Doctor of Technical Sciences, Professor; Managing Ed. for
Literature on Heavy Machinery, S.T. Galerina, Engineer; Ed. of Publishing
House: G.I. Sobolev, Tech. Ed.;
211. Chernov.

PURPOSE: This book is intended for technical personnel in heavy-machinery plants
and for scientific workers in factory laboratories and research institutes.

Card 1/4

CONTENTS: The book contains a summary of work conducted by the personnel of
Tsvetnoy in the field of mechanical machining and quality control.
Included is a discussion on the correct combination of depth, feed
and cutting with maximum capacity of the machine tool. Also considered are
the development of machining methods in foundry and semifinished products,
the application of ultrasonic devices for flaw detection and measurement of
wall thickness. No personalities are mentioned. References follow some of
the chapters.

Table of Contents

Foreword

3

PART I. WORKING OF METALS BY CUTTING

- Ch. I. Some Results of [Research] Work in the Field of Mechanics of the
Metal-Cutting Process (Zverev, N.S., Doctor of Technical Sciences) 7
Ch. II. Development of Efficient Cutting Techniques, and Methods of Improving
the Characteristics of Machine Tools in Heavy-Machinery Plants
(Zverev, N.S., M.I. Fashchuk and N.I. Lutsyn, Candidates of Technical
Sciences); A.D. Verbitskaya and G.D. Orunyan, Engineers 31
Card 2/4
- Ch. III. The Development and Search for New Tool Materials (Zverev, N.S. and
G.V. Savchenko, Doctor of Technical Sciences; L.I. Lutsyn and N.M.
Fedorov, Candidates of Technical Sciences) Yul. Katalen' 59
Ch. IV. New Design of Cutting Tools for the Heavy-Machinery Industry
(Lutsyn, N.I., Candidate of Technical Sciences; A.D. Verbitskaya,
V.P. Fedorov, M.P. Chernov, Engineers) 70
Ch. V. Basic Trends and Some Results of Investigations of the Machining
Face Layer (Lazarov, A.I., N.A. Koroteyev, M. Fedorenko, Engineers) Sov-
etskii Tekhnicheskii Zurnal 72
- Ch. VI. Some Results of Work on the Improvement of Manufacturing Processes
in the Heavy-Machinery Industry (Zverev, N.S., M.I. Fashchuk, Candidates
of Technical Sciences; Ye.I. Klimovskaya, B.I. Naumov, Engineers)
Sovetskii Tekhnicheskii Zurnal 72

- Card 3/4
- Ch. I. Magnetic Film Detection in Justice for Quality of Metal [Yaroslavl] Thickness
Card 3/2 137

- Ch. II. Ultrasonic Flaw Detection and Measurement of [Wall] Thickness
of Products [Ternopol, I.M. Bagayev]
AVAILABLE: Library of Congress 134

MAKAREVICH, B.K., kand.tekhn.nauk, NOVIKOV, N.I., inzh.

Remote optical measurements of large parts. Vzaim. i tekhn. izm
v mashinostr.; mezhvuz.sbor.no.2:339-350 '60. (MIRA 13:8)
(Optical measurements)

1960 also 1908

23465

S/115/61/000/006/001/006
E073/E535

AUTHORS: Novikov, N.I. and Makarevich, B.K.

TITLE: Automatic Measurement of the Dimensions During Turning

PERIODICAL: Izmeritel'naya tekhnika, 1961, No.6, pp.5-6

TEXT: In TsNIITMASH a new device was developed for measuring the external diameters of components being machined (Engineers A. Ya. Feliks and E. L. Abramzon participated in the development work). A roller 1 (Fig.1) containing an inductive pick-up is pressed onto and driven by the component being machined 2, the diameter of which is to be measured. The roller is fixed onto the rear tool-rest 3 of the lathe and is made to approach the component to be measured by rotating the worm of the tool-rest. The pressure applied to the roller is controlled by means of a spring. Rotation of the roller generates in the sensor a.c. signals of a frequency depending on the frequency of rotation of the component, the diameter of the roller and the number of teeth of the inductive pick-up. These signals are converted into short duration voltage pulses which are fed into a pulse counter. The phase state of the signal changes during each revolution a

Card 1/4

23465

Automatic Measurement of the ...

S/115/61/000/006/001/006

#073/E535

certain number of times in strict relation to the angle of rotation of the sensor. The revolution marker 4 emits command signals for starting and stopping the pulse counting. It consists of two coils with a permanent magnet, the magnetic circuit of which is closed by means of a cross-piece fitted onto the chuck of the machine tool. The cross-piece rotates together with the spindle and closes the magnetic circuit during each revolution. On closing the magnetic circuit a signal appears in the coil; this is transformed into a short duration pulse which is fed to the pulse counting circuit. The revolution marker gives one signal for each full revolution of the machined part. The sensor (Fig.2) consists of two toothed rims 1 and 2 which are able to rotate independently of each other. In a Π-shaped slot of the rim 2 a coil 3 is placed which is fed by direct current. The shaft 4 is hollow to allow for passage of the leads of the coil. The larger the diameter of the component the larger will be the angle by which the sensor will turn for a predetermined number of revolutions of the component and the larger will be the number of signals generated and counted. The equipment

Card 2/4

23465

Automatic Measurement of the ...

S/115/61/000/006/001/006
E073/E555

is capable of generating 840 signals per revolution for a roller diameter of 210 mm. Experiments for determining the influence of speed of cutting on the accuracy were carried out at speeds of 20-250 m/min and these have shown that the scatter in the results does not exceed 0.03 mm for a roll pressure of 70 kg. The surface roughness of the components was within the limits of 10 to 80 μ . Use of cutting fluids had no influence on the accuracy. The experiments were carried out on a lathe with a centre height of 500 mm. Random errors are within the normal Gauss distribution, the mean square deviations being 21 μ . There are 2 figures.

X

Card 3/4

5/22/62/006/004/005/006
D221/D302

AUTHORS: Makarevich, B.K., Candidate of Technical Sciences,
Novikov, N.I., Feliks, A.Ya., Abramzon, E.L., and
Sapozhkov, A.I., Engineers

TITLE: A device for automatic measurement of diameters on
lathes

PERIODICAL: Vestnik mashinostroyeniya, no. 4, 1962, 73 - 77

TEXT: The investigations of ZNIMO revealed that over 25 % of the auxiliary time is taken up by measurements. The device designed by TsNIITMASH uses a burnishing roller with an inductive transducer and a contactless revolution counter for the automatic measurement of components during their machining on lathes. This principle does not require additional setting when changing from one diameter to another. The rotor and stator are toothed, and the inductivity of the coil varies with the relative change of position between the teeth and cavities of the former. The shaft of the unit carries a wheel, which is brought into contact with the workpiece, so that their ratio determines the speed of rotation of the rotor. The out-

Card 1/2

3/122/62/000/004/005/006

A device for automatic measurement ... D221/D302

out of the transducer forms a sine wave counted by an electronic device. The linear expression of the pulse is $A = d/mz$, where d is the diameter of the burnishing roller in mm, m is the r.p.m. of the workpiece and z is the number of pulses per one revolution of the roller. The experiments at various speeds of turning indicate that stable results are ensured with a pressure of 70 - 80 kg. The effect of surface finish on the accuracy of measurements is shown by deviations $\leq 0.03 - 0.04$ mm. Random errors follow the Gaussian distribution. The transducer is connected to a bridge. The electronic circuit is described and illustrated, together with the transducer. The authors analyze the various errors which arise in the arrangement and indicate the total error without considering inaccuracies due to temperature. The device allows a 60 - 80 % reduction of the auxiliary time to be achieved. Use of the indicated pressure of the roller against the workpiece demonstrates a negligibly small slip, and thus has no effect on the readings. There are 8 figures and 4 Soviet-bloc references.

Card 2/2

MAKAREVICH, B.M.

25(1.6) PLATE I BOOK EXPLOITATION Sov/1992

Akademknizgiz. Institut mashinostroyeniya

Osnovnye voprosy tochnosti, taisorameintnosti i tekhnicheskikh
kharakteristik mashinostroyeniya [Basic Problems of Accuracy, Inter-
changeability and Engineering Measurements in Machine Building]
Moscow, Mashgiz, 1956. 411 p. 4,500 copies printed.Ed.: A.I. Davydov, Doctor of Technical Sciences, Professor,
Tech. Ed.; B.I. Model, Managing Ed. for Literature on Metal
Working and Tool Making (Mashgiz); R.D. Berezman, Engineer.PURPOSE: This collection of articles is intended for engineering
and scientific workers and for teachers and students of machine
and instrument building courses.CONTENTS: This collection of articles presents the works of a con-
ference on basic problems of accuracy, interchangeability and
engineering measurements, convened in March 1956 by the Machine
Building Technology Committee, division of Mashgiz (Institute of
Machine Construction of the Academy of Sciences, USSR), the
State Committee for Modern Technology, the Committee for
Standard Weights and Measuring Instruments under the Council
of Ministers, USSR, the Ministries for Machine Building and the
Ministry of Higher Education of the USSR. In the articles
dealing with accuracy of fabrication, problems of the theory and
principles of calculating accuracy of standard processes and
standard products are discussed. In the articles on inter-
changeability and engineering measurements an evaluation of the
present state of this field is presented along with the
theoretical and engineering outlook for the future. Theoretical
and practical problems of automatic inspection are discussed.
No personalities are mentioned. There are 110 references of
which 121 are Russian, 10 German, 8 English, 1 French.

TABLE OF CONTENTS:

Basic Problems of Accuracy (Cont.)	Sov/1992
✓ Zlobkov, G.A., Candidate of Technical Sciences. Thermal Errors in Measurements	309
✓ Yagorov, V.A., Candidate of Technical Sciences. Modern Methods of Surface Roughness Inspection	326
✓ Parkov, N.N., Engineer. Inspection of Gearings	337
✓ Timofeyev, Z.A., Candidate of Technical Sciences. Testing and Inspection of Some Important Parts of Electric Measuring Instruments	347
✓ Makarevich, B.M., Candidate of Technical Sciences. Modern Methods of Measuring Large-sized Machine Parts	355
✓ Sazanov, L.A., Engineer. Methods and Means for Measuring Center Distances of Mutually-parallel Axes of Holes in Frame-type Machine Parts	361

Card 7/8

MAKAREVICH, D.N.

Multistage air hammer. Biul. TSIICHM no. 2:44 '61. (MINA 14:9)
(Pneumatic tools--Patents)

KUTUZOV, B.N., kand.tehn.nauk; KASATOCHKIN, A.V., inzh.; MAKAR VICH, D.N.,
inzh., TCVRI, N.G., inzh.

Dust collection during clearing with the cleaning of bore holes
with compressed air. "Dopol.truda v prom." no.11:12-14, 1961.
(VTPR 14:11)

1. Katedra bur vzryvov i reaktiv Mekhanicheskogo instituta.
(Mine dust - Safety measures)

SUKHANOV, A.F., tekhn. inzh.; NAZAROV, F.P., zamech. nauch.; KOTZEV,
B.N., zamech. tekhn. nauch.; BOBKOVICH, A.A., inzh.; NAKALovich, S.N.,
inzh.; TOKAR', M.G., inzh.

New ways of drilling holes in mines of the asbestos industry.
Shakht. stroi. "n. 3-15 Apr '63. (MIRA 16:3)

i. Moskovskiy institut radioelektroniki i gornoj elektromekhaniki.

SUKHANOV, A.F., prof.; NAZAROV, I.P., dotsent; KUTUZOV, B.N., kand.
tekhn. nauk; MAKAREVICH, D.N., gorn. inzh.;
TOKAR', M.G., gorn. inzh.

Investigation of combination drilling of boreholes in strip
mines. Nauch. trudy Mosk. inst. radioelek. i gor. elektro-
mekh. no.47:20-35 '63. (MIRA 17:6)

MAKAREVICH, D.N., gorn. inzh.

Investigation of rotary-percussion drilling of boreholes
with compressed-air drills. Nauch. trudy Mosk. inst. radio-
elek. i gor. elektromekh no.47:36-48 '63. (MIRA 17:6)

"APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4

MAKAREVICH, D.N., et al., 1923.

Drilling boreholes with a water-air mixture and exerting pressure on the fluid flow. In: Fig. 4. A...

APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4"

МАЛЕНКИН, И.М., инж.

Завершено. Проведена следственная проверка на основании
полученных фактов, связанных с нанесением аварийных повреждений
и разрушениям в здании Аэрофлота в г. Туле.

Следователь по особо важным делам УФСБ по Тульской области
заключительная информация о проведенных работах.

L 22334-66 EWT(1)/EWP(m)/ENA(d)/ENA(h)/EWA(1) WW

ACC NR: AP6013206

SOURCE CODE: UR/0421/66/000/002/0108/0114

54

B

AUTHOR: Bogoslovskiy, K. Ye. (Moscow); Kireyeva, N. I. (Moscow); Makarevich, G. A. (Moscow); Tsvetayev, Yu. A. (Moscow); Shimarev, S. K. (Moscow); Tarantov, Ye. A. (Moscow)

ORG: none

TITLE: Investigation of unsteady flows past models in an electromagnetic shock tube

SOURCE: AN SSSR. Izvestiya. Mekhanika zhidkosti i gaza, no. 2, 1966, 108-114

TOPIC TAGS: experiment aerodynamics, electromagnetic shock tube, strong shock wave, detached shock wave, shock wave reflection, supersonic flow

ABSTRACT: An experimental investigation of unsteady flows moving behind strong shock waves produced by electric discharges past models of various shape was carried out in an electromagnetic shock tube. The purpose of this study was to determine the time of flow transition from an unsteady to a steady state in the stagnation-point region and to check the theoretical data on flow parameters behind strong shock waves. The electromagnetic shock tube, experimental set-up, instrumentation, and test procedure are described. The results obtained in an electric discharge shock tube with wave velocity of the order of 8000 m/sec show that: 1) the obtained dependence of the nondimensional value of the relative shock wave detachment on bluntness as a function of nondimensional time makes it possible to determine the time of the estab-

Card 1/2

L 22334-66
ACC NR: AP6013206

0

lishment of the flow near the stagnation point of spheres and cylinders in flows behind strong shock waves; 2) the experimental values of velocity and pressure behind reflected shock waves from the end plate of a shock tube are in satisfactory agreement with theoretical computations, taking account of dissociation and ionization; 3) the values of the relative, steady shock-wave detachment from the stagnation point of spheres and cylinders with flat bluntness in axial flows agree well with theoretical data obtained by others. Orig. art. has: 9 figures. [AB]

SUB CODE: 20/ SUBM DATE: 23Apr65/ ORIG REF: 006/ OTH REF: 002/ ATD PRESS:

4242

Card 2/2000

ACC NR: AP7004637

SOURCE CODE: UR/0288/66/000/003/0086/0090

AUTHOR: Makarevich, G. A.; Shimarev, S. K.

ORG: none

TITLE: Formation of stream in an electromagnetic shock tube

SOURCE: AN SSSR. Sibirskoye otdeleniye. Izvestiya. Seriya tekhnicheskikh nauk, no. 3, 1966, 86-90

TOPIC TAGS: shock wave structure, plasma shock wave, shock tube, discharge chamber, plasma electromagnetics, gas discharge

ABSTRACT: Experiments with electromagnetic shock tubes are described whose aim was to form slow ($T_{\text{discharge}} \approx 10^{-4}$ sec) gas discharge and increase the region of discharge ("working plug region") characterized by homogeneous thermically ionized plasma. The three types of discharge chambers were 3m long and 80mm in diameter made of vitreous transparent plastic and vacuum chambers containing physical or aerodynamic models. All chambers had an efficiency of 50--60%. The working gas was air and the discharge was initiated from a 1200 μ fd capacitor bank charged to 5kV. It was established that the "plug" practically could not be observed when initial gas pressure was $P_0 < 1\text{mm Hg}$. Its dimensions, however, increased to 10cm at $P_0 = 5\text{mm Hg}$. To further increase its size the authors attempted to 1) place a metallic section 1m long next to the discharge chamber leaving the rest to be plastic as previously, 2)

Card 1/2

UDC: 533.951+533.6.011.72+533.6.071.8

ACC NR: AP7004637

place a copper or teflon meshed section with 70% transparency in the same manner, and
3) place a pulse accumulator next to the discharge chamber. This accumulator, en-
closing air at $P = 1$ atm by a rubber membrane from one side and by a polyamide film
on the other, let the air flow into the discharge chamber when the membrane broke at
the initial stage of the discharge. Orig. art. has: 1 table and 4 figures.

SUB CODE: 20/ SUBM DATE: none/ ORIG REF: 003/ OTH REF: 001

Card 2/2

SVIRIDOV, V.V.; MAKAREVICH, I.A.

Kinetics of the thermal decomposition of silver oxalate in an atmosphere of different gases. Dokl. AN BSSR 3 no.5:208-210 My '59.

1. Predstavлено академиком AN BSSR N.F. Yermolenko.
(Silver oxalates) (Gases)

MAKAREVICH, I.F.; TRQFF, M.Ya.; KOLESNIKOV, D.G.

Erythraside, a new cardiac glycoside from Erysimum cheiranthoides L.
Med. prom. 15 no.7:38-43 Jl '61. (MIF 15:6)

1. Khar'kovskiy nauchno-issledovatel'skiy khimiko-farmatsevticheskij
institut.

(CARDIAC GLYCOSIDES)

MAKAREVICH, I.F.; TROPP, M.Ya.; KOLESNIKOV, D.G.

Chemical study of a new cardiac glycoside from wormseed mustard.
Dokl. AN SSSR 136 no. 3:617-620 Ja '61. (MIRA 14:2)

1. Khar'kovskiy nauchno-issledovatel'skiy khimiko-farmatsevticheskii institut. Predstavлено академиком А.И. Опарином.
(CARDIAC GLYCOSIDES) (WORMSEED MUSTARD)

MAKAREVICH, I. F.; TROPP, M. Ya.; KOLESNIKOV, D. G.

Erycordin and deglucoerycordin, new cardiotropins. Dokl. AN SSSR 147 no.4:849-852 D '62. (MIRA 16:1)

1. Khar'kovskiy nauchno-issledovatel'skiy khimiko-farmatsev-ticheskiy institut. Predstavлено академиком А. И. Опариным.

(Glycosides)

MARSHALOV, J. F.; KOLEVNIKOV, D. G.

Saponinides of *Erysimum cheiranthoides* L. seeds. Krat. prirod.
seed. no. 5 365-364 '65. (MIR 18(12))

J. Khar'kovskiy nauchno-issledovatel'skiy khimiko-farmatsей-
cheskiy institut. Submitted June 16, 1965.

KHAKHAREVA, T.P.; MINEYEV, A.M.; MAKAREVICH, I.K.; NESMELOVA, Z.P.

Infection from *Salmonella oranienburg* in one of the districts
of Gorkiy. Zhur. mikrobiol., epid. i immun. 40 no.6:129-130
Je '63. (MIRA 17:6)

1. Iz Gor'kovskogo instituta epidemiologii i mikrobiologii,
Gorod sanitarno-epidemiologicheskoy stantsii bol'nitsy No.23.

LIPETS, A.U.; LAKHMANOV, A.I.; YAKHILEVICH, F.M.; VIKHOREV, N.P.;
MAKAROVICH, I.Z., inzh.; NEYMAN, A.D., inzh.; PERSHIN, V.I., inzh.

Experience in redesigning the steam superheating control system
of operational high-pressure boilers produced by the Ordzhonikidze
Plant. Elek.sta. 32 no.6:72-78 Je '61. (MIRA 14:1)
(Boilers)

"APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4

APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4"

MAKAREVICH, K. D.

Tuberculosis

Differential diagnosis of large and giant caverns, Vest. rent. i rad. no. 1, 1953.

Monthly List of Russian Accessions, Library of Congress, June 1953. Unclassified.

MAXAREVICH, K.G.

Glaciers of the Kok-Bulak Valley in the upper reaches of the Issyk River. Izv.AN Kazakh.SSR.Ser.geol. no.16:113-117 '53. (MLRA 9:5)
(Kok-Bulak Valley--Glaciers)

MAKAREVICH, K.G.; ZENKOVA, V.A.

New data on the dynamics of glaciers in the Dzungarian Ala-Tau.
Vest. AN Kazakh. SSR 12 ne.7:45-59 Jl '56. (MIRA 9:9)

1.Predstavlena akademikom AN KazSSR N.N.Pal'govym.
(Dzungarian Ala Tau--Glaciers)

MAKAREVICH, K.G.

Modern glaciation of the Lepsa Basin in the Dzungarian Ala-Tau.
Vop.geog.Kaz.no.2:65-100 '57. (MIRA 10:7)
(Lepsa Valley--Glaciers)

MAKAREVICH, K.G., kand. geogr. nauk.

Study of Trans-Ili Ala-Tau glaciers in accordance with the
International Geophysical Year program. Vest. AN Kazakh. SSR 14
no. 4:94-96 Ap '58. (MIRA 11:6)
(Trans-Ili Ala-Tau--Glaciers)

MAKAREVICH, K.G., kand.geogr.nauk

Hydrological aspect of Lepsa glaciers in the Dzungarian Altai-Tau.
Vest. AN Kazakh. SSR 14 no.9:48-60 S '58. (MIRA 11:11)
(Lepsa Valley--Glaciers)

MAKAREVICH, K.G.

Basic characteristics of present-day glaciation of the Lepsa River
basin in the Dzungarian Ala-Tau. Trudy Sekt.geog.AN Kazakh.SSR
no.3:176-194 '59.
(Lepsa Valley--Glaciation)

MAKAREVICH, K.G., kand.geogr.nauk

Symposium of glaciologists in Chamonix, France. Vest.AN Kazakh.
SSR 15 no.1:102-105 Ja '59. (MIRA 12:1)
(Chamonix, France--Glaciers--Congresses)

MAKAREVICH, K.G., kand.geograficheskikh nauk; CHERKASOV, P.A. , kand.
geograficheskikh nauk

Discussion on problems in glaciology. Vest.AN Kazakh.SSR 17
no.6:99-100 Je '61. (MIRA 14:6)
(Glaciology--Congresses)

MAKAREVICH, K.G., kand.geograficheskikh nauk

Solution of basic glaciological problems for the Trans-Ili
Ala-Tau. Vest. AN Kazakh. SSR 17 no.10:84-92 O '61. (MIRA 14:10)
(Trans-Ili Ala Tau--Glaciological research)

CHIKH V., Max P., and Slobodkin, V. I., Institute
of Geography, Academy of Sciences of the U.S.S.R., Moscow
[1961] - "Present situation in the
problem of glacier regeneration"

DOLGINOV, N. N., Gerasimov, V. M., and
Zhdanov, V. V., Institute of Geography,
Academy of Sciences of the U.S.S.R. [1961] -
"Regeneration of the Altai Glaciers for short"

GR. VASSILOV, M. M., and Tikhonov, V. V., Institute
of Geography, Academy of Sciences of the U.S.S.R., Moscow
[1961] - "Recent changes in the mass-balance
of the glaciers on Mount Joseph Island"

KOVALEV, Boris V., Kharkov State University
imeni A. M. Gor'kogo [1961] - "The fluctuations of
glaciers in the Caucasus"

MASANOVICH, E. L., Institute of Geology, Academy of
Sciences of Kazakhstan [1961] - "The regime of
glaciers in the Zailiysky Alatau in recent decades"

PAL'YEV, KIRILL H., Head, Glaciology Section,
Academy of Sciences Kazakhstan [1961] -
"The relation between glacier retreat and the
position of the firm line with special reference
to the Zentralny Tuyuksu Glaciers"

TRENOV, Mikhail V., Professor, Tomsk State University
imeni V. V. Kuybyshev [1960] - "On the role of
summer snowfalls in the fluctuation of glaciers"

(II)

report to be submitted for the Symposium on the Variations of the Regime of Existing
Glaciers, IASH (IUGG), Obergurgl, Austria, 10-19 Sep 1962.

PAL'GOV, N.N., otv. red.; ZENKOVA, V.A., red.; MAKAREVICH, K.G., red.;
CHERKASOV, P.A., red.; KOVALEVA, I.F., red.; KHUDYAKOV, A.G.,
tekhn. red.

[Glaciological research during the IGY] Gliatsiologicheskie is-
sledovaniia v period MGG. Alma-Ata, Izd-vo Akad. nauk Kazakh-
skoi SSR. No.2.[Trans-⁻¹li and Dzungarian Ala-Tau] Zailiiskii i
Dzhungarskii Alatau. 1962. 208 p. (MIRA 15:9)

1. Akademika nauk Kazakhskoy SSR, Alma-Ata. Otdel geografii.
(Kazakhstan--Glaciological research)

PAL'GOV, N.N., otv. red.; ZENKOVA, V.A., red.; MAKAREVICH,
K.G., red.; CHERKASOV, P.A., red.; OSTROVERKHOV, A.P.,
red.; KHUDYAKOV, A.G., tekhn.red.

[Glaciological research during the IGY] Gliatsiologiche-
skie issledovaniia v period MGG. Alma-Ata, Izd-vo AN
Kazakhskoi SSR. No.3. [Trans-Ili and Dzungarian Alatau]
Zailiiskii i Dzhungarskii Alatau. 1963. 228 p.
(MIRKA 17:2)

1. Akademiya nauk Kazakhskoy SSR, Alma-Ata. Otdel geografii.

PAL'GOV, N.N., otv. red.; VILESOV, Ye.N., red.; Z'NKOVVA, V.A.,
red.; MAKAROVICH K.G., red.; CHERKASOV, I.A., red.;
PAL'GOVA, Z.H., red.

[Glaciological research in Kazakhstan] Gliatsiologicheskie
issledovaniia v Kazakhstane. Alma-Ata, Nauka.
No.5. 1965. 189 p. (NIKA 19:1)

1. Akademiya nauk Kazakhskoy SSR, Alma-Ata, Sektor fizi-
cheskoy geografii.

MAKAREVICH, L.A.

New silk combine in Bendery. Tekst.prom. 16 no.2:70 F '56.
(MLRA 9:5)

1. Direktor Benderskogo shelkovogo kombinata.
(Bendery--Silk manufacture)

YEFREMOV_A, G.D.; MAKAREVICH, L.A.; SOKOLOVA, Ye.S.

Phase equilibria in the acetic acid - nitrogen system. Khim.prom.
no.8:563-564 Ag '61. (MIRA 14:8)
(Nitrogen) (Phase rule and equilibrium)

САВИЧ, Г.М.; МАКАРЕВИЧ, Л.А.

Determination of phenyl benzene by a colorimetric method.
J. Russ. phys.-chem. Soc. 31 no. 4/4'64-415 '65.

"Определение фенилбензола красным методом." Труды химического общества СССР.

MAKAREVICH, L.F.; ZHUK, V.L.; BALYURA, V.I.; MEKHEDA, V.P.; YAKOVENKO, A.G.

Work of separation plants. Sakh.prom. no.4:17-20 Ap '60.
(MIRA 13:8)

1. Chernovitskiy sakhsveklotrest (for Makarevich, Zhuk, Balyura).
2. Stanislavskiy sovnarkhoz (for Mekheda). 3. Bovshevskiy
sakharnyy zavod (for Yakovenko).
(Sugar industry)

SHKOL'NIKOVA, L.M.; SHUGAM, Ye.A.; MAKAR'EVICH, I.V.

Structural parameters of chelate compounds of N-substituted salicylal imine. Part 1: Salicylal ethylene diimines. Rare case of the nonisostucturality of nickel and palladium chelates. *Zhur. strukt. khim.*, 4, no. 6, 927-934. N.I. [et al]. (MIRA 17:4)

1. Institut khimicheskikh reaktsii i osnov chistykh veshchestv.

TAL'GOV, N.N., otv. red.; ZENKVA, V.A., red.; MAKAREVICH, L.G.,
red.; OSTROVERCHOV, A.P., red.

[Glacial investigations during the IGY period] Gliatsiol-
gicheskie issledovaniya v period IGY. Alma-Ata, Izd-vo AN
Kazakh. SSR. No.4.[Trans-Ili and Kirghiz Alatau. Altai] Za-
iliiskii i kirgizskii Altay. Aitei. 1964. 166 p.
(MUKA 17:9)

i. Akademiya nauk Kaz. shakoy SSR, Alma-Ata. Sektor fiziko-
cheskoy geografii.

"APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4

APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4"

YEVSTRATOV, V.F.; MAKAREVICH, L.M.; SIMON, I.I.

Semiconductor instrument for checking, signaling, and
automatic regulation of temperature of liquid products.
Priborostroenie no.7:25-26 J1 '60. (MIRA 13:7)
(Thermostat)

MAKAREVICH, L.M., inzh.

Automatic milk reception line. Mekh.i avtom.proizv. 16 no.4:10-11
(MIRA 15:4)
Ap '62.
(Milk plants--Equipment and supplies) (Automatic control)

MAKAREVICH, L.M.; SURKOV, V.D.

Investigating the possibility of applying the vibration frequency method in the inspection and rejection of damaged glass bottles.
Izv.vys.ucheb.zav.; pishch.tekh. no.1:139-145 '63. (MIRA 16:3)

1. Moskovskiy tekhnologicheskiy institut myasnoy i molochnoy promyshlennosti, kafedra tekhnologii moloka i molochnykh produktov.
(Bottles--Testing)

S/118/63/000/003/002/003

AUTHOR: Makarevich, L. M., Engineer and Tul'chinskiy, Yu. V., Engineer

TITLE: Automatic programmed control of the processes of filling and emptying tanks

17-

PERIODICAL: Mekhanizatsiya i avtomatizatsiya proizvodstva, no. 3, 1963, 9-11.

TEXT: The authors developed and built a system in the proyektno-konstruktorskiy institut avtomatizatsii pishchevoy promyshlennosti - PKIPishcheprom (Planning and Design Institute for Automating the Food Industry) for automatic programmed control of the technological processes of filling and emptying tanks. The system included a transducer for selecting the program which sent proper commands to the value actuating mechanisms at the proper time and in proper sequence. Levels in tanks were controlled by liquid level sensors. This system was tested on a group of 6 milk storage tanks. The Y17PT-1 (UPRT-1) device ensured the selection and operation of 720 programs. It operated on 220-volt alternating current in air temperatures of 10-39°C and relative humidity to 98%. Signal lamps indicating full and empty tanks, the relative position of each tank in the program, and inoperative value actuating mechanisms were mounted on the display panel. Blocking circuits prevented filling non-empty tanks. Advantages of this device included a controller in the form of a

Card 1 of 2

S/118/63/000/003/002/003

Automatic programmed control ...

static memory which combined storage and sending current commands; the device was always ready for operation, and the next signal was blocked when any valve actuating mechanism was in operation. Production tests in the Moskovskiy molochnyy kombinat (Moscow Milk Combine) at Ostankino were successful.

Card 2 of 2

MAKAREVICH, L.M.; SURKOV, V.D.

Electric spark method for inspecting glass bottles. Izv.vys.techn.
zav.; pishch.tekh. no.1:161-166 '64. ('MIRA 17;4)

1. Moskovskiy tekhnologicheskiy institut myasnoy i molochnoy
promyshlennosti i Institut avtomatizatsii proizvodstvennykh
protsessov pishchevoy promyshlennosti.

MAKAREVICH, M.F.

New and interesting lichens of the Ukrainian S.S.R. Bot. zhur.[Ukr.] 9
no. 2:44-55 '52. (MLRA 6:11)

1. Institut botaniki Akademii nauk Ukrains'koj RSR, Viddil sporovikh
roslin. (Ukraine--Lichens) (Lichens--Ukraine)

I
MAKAREVYCH, M.P.

Crustaceous lichens (Opegrapha) of the Ukrainian S.S.R. Bot. zhur. [Ukr.]
10 no. 3:72-80 '53. (MLRA 6:2)

1. Instytut botaniki Akademiyi nauk Ukrayins'koyi RSR, viddil sporevykh
roslyn. (Ukraine--Lichens) (Lichens--Ukraine)

DOBROCHAYEVA, D.N.; MAKAREVICH, M.F.

Results of the conference on the problem of "The study of flora and vegetation of the Ukrainian S.S.R. in relation to their utilization and transformation. Bot. zhur. [Ukr.] 10 no.4:91-100 '53. (MLRA 6:12)
(Ukraine--Botany, Economic--Congresses) (Congresses--Botany,
Economic--Ukraine)

MAKAREVICH, M.F.

New species of the genus *Acrocordia*. Bot.zhur.[Ukr.] 11 no.2:75-77
'54. (MIRA 8:7)

1. Institut botaniki AN URSR, viddil sporovich roslin.
(Chernovtsy Province—Lichens)

MAKAREVICH, M.F.

Two new lichen species of the genus Lecanora Ach. Bot. zhur. [Ukr.]
11 no. 4:59-65 '54. (MIRA 8:7)

1. Institut botaniki AN URSR, viddil sporovikh roslin.
(Ukraine—Lichens)

MAKAREVICH, M.F.

Lichens of Chernovtse Province. Bot. zhur. [Ukr.] 12 no. 2:52-59 '55.
(MLRA 8:10)

1. Institut botaniki Akademii nauk URSR, viddil sporovikh roslin
(Chernovtse Province--Lichens)

MAKAREVICH, M.F.

Characteristics of the distribution of lichens in plant communities
of the Soviet Carpathians [with summary in English]. Bot. zhur. 43
no.6:781-787 Je '58. (MIRA 11:7)

1. Institut botaniki Akademii nauk Ukrainskoy SSR, Kiyev.
(Carpathian Mountains--Lichens)

MAKAREVICH, M.F.

Al'fred Nikolaevich Oksner; on his 60th birthday. Bot. zhur. 43
no.10:1500-1501 0 '58. (MIRA 11:11)

1. Institut botaniki AN USSR, Kiyev.
(Oksner, Al'fred Nikolaevich, 1988-)

MAKAREVICH, M.F.

Lichen flora of the Byalovezhskaya Pushcha Preserve. Bot.
mat. Otd. spor. rast. 13:25-29 '60. (MIRA 13:7)
(Byalovezhskaya Pushcha—Lichens)

MAKAREVICH, Mariya Florianovna; CHIEN, A.I., doktor biol. nauk,
otv. red.; SKUTS'KA, N.P., red. izd-va; TU BANCOVA, K.A.,
tekhn. red.

[Analysis of lichens of the Ukrainian Carpathians] Analiz
lichenoflory Ukrains'kikh Karpat. Kyiv, Vid-vo AN URSS,
1963. 260 p. (MIRA 16:12)
(Carpathian Mountains--Lichens)

MAKAREVICH, M.G.; LAZNIKOVA, T.N.

Significance of phosphorus in the biosynthesis of chlortetra-cycline. Antibiotiki 4 no.1:46-50 Ja-F '59. (MIRA 12:5)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut antibiotikov i Moskovskiy khimiko-farmatsevticheskiy zavod imeni L.Ya.Karpova.
(PHOSPHORUS, metabolism,

Streptomyces aureofaciens, requirements in
chlortetracycline (Rus))

(STREPTOMYCES, metab.

aureofaciens, phosphorus requirement during
chlortetracycline synthesis (Rus))

(CHLORTETRACYCLINE, metab.

Streptomyces aureofaciens, phosphorus re-
quirement during synthesis (Rus))

BA

MAKAREVICH, M I.

Section 19

Effect of diethylamide of dihydroxyproline acid on carbohydrate metabolism. I S Belousov and M I Makarevich (Biochimia, 1949, 14, 441 - 443). Injection of the amide into mice (100 mg/kg) lowers the alimentary hyperglycemia, increases the duration of insulin hypoglycemia, and lowers the hyperglycemic action of adrenaline. The effect is probably due to stimulation of glycogen synthesis in the liver. D H Smyth

BORISOVA, V.N.; GIRSHFEL'D, R.V.; ZAKIN, M.M.; KUZ'MINA, P.A.; MAKAREVICH,
M.S.

Use under dispensary conditions of seeding of sputum and tracheal
washings for the detection of Mycobacteria tuberculosis. Probl.
tub. 38 no.2:66-67 '60, (MIKA 13:11)

1. Iz II-go protivotuberkuleznogo dispansera Moskvy (glavnyy
vrach G.V. Kotsubey).
(MYCOBACTERIUM TUBERCULOSIS)

POLOSIN, N.V., inzh.; MAKAREVICH, N.A.

Equipment for the underground pressure station of the Ladzhanuri
hydroelectric power station. Gidr.stroi. 31 no.4:8-13 Ap '61.
(MIRA 14:5)

(Ladzhamuri hydroelectric power station)

JOVINA, Y...; PL'S G. J. WILSON, JR., V. M. HIGGINS, JR.

Reaction of titanium(IV) chloride with peroxide of α -pinene (TAA-15)

I. Institut obshchey i prikladnoy khimii Akademii Nauk SSSR. Predstavitele
stada ikom A. G. Kostylev
(Pis'me) (Antioxidants)

M A K A R E V I C H , N T

24(7)-24(0)

AUTORS.

Stepanov, B. I., Academician AS
Belorusskaya SSR

307/70-59-1-9/57

TITLE:

Investigations by Belorussian Scientists in the Field of
Spectroscopy and Luminescence (Belorussian scientists)
pp optoelektronika i opticheskaya fizika

PERIODICAL:

Vestn. Akademii Nauk SSSR, 1959, ser. 1, pp. 68-76 (USSR)

ABSTRACT:

These investigations are being carried out at the Institut fiziki i matematiki (Institute of Physics and Mathematics) and the Fiziko-tekhnicheskii Belorusskogo Universiteta (Physical Department - Belorussian University) under the direction of M. Stepanov, Dr. M. Savchenko, M. A. Talyzhevich, Academician B. I. Stepanov, Corresponding Member, Academy of Sciences, USSR. In the field of theoretical spectroscopy, the investigations by P. A. Danilevich, B. I. Stepanov, etc., are mentioned. Further, the following investigations are indicated:

A. P. Fridlyal'ko, B. I. Stepanov developed a theory of dispersion light filters.
B. A. Borkovich, Yu. S. Krashevskaia, L. V. Lapshina investigated, by experiment, dispersion light filters for the infrared range.

A. P. Fridlyal'ko analysed the accuracy and the field of application of existing determination methods of optical constants of dispersed and non-dispersed materials.
I. D. Shabrikovich, A. A. Lubdu, Ye. G. Martynov obtained important results concerning the kinetics of one single spark discharge (spark intensity and discharge temperature).

A. A. Mel'nikov, I. D. Burtsev examined the mutual influence of elements in spectrum analysis, and explained the methods for their elimination.

G. V. Oreshkin suggested a series of methods to eliminate interference of third elements.

G. V. Oreshkin, L. P. Krivobelya succeeded in working out a control method of benzyl penicillin in ordinary penicillin.

B. A. Borisovich, S. F. Berezinskii, I. Ya. Smirnov examined the infrared spectra of various products.

P. A. Borisovich, I. P. Zhdanovich examined a series of structural peculiarities of alcohol oxides.

B. A. Borisovich worked out a luminescence method for the estimation of the germinating power of the seed of some kinds of trees.

A. Ya. Prukhnikh obtained good results by the use of luminescence analysis in dermatology.

S. B. Sharapenko examined the absorption spectra of the albutinous polyaccharide complex.

D. A. Kartov used spectral methods for analysing albuminose fractions in the blood.

N. M. Pavlyuchenko, G. A. Litavko, carried out an extensive spectroscopic examination of the formation of molecular and complex compounds in solutions.

B. A. Serebrenko spectroscopically examined the structure of various silicones.

B. I. Stepanov, I. M. Pleten' carried out theoretical investigations of the vibrational spectra of various silicate crystals.

Card 5/6

Card 6/6

7(3), 5(4), 24(7)

SOV/48-23-10-16, '39

AUTHORS: Borisevich, N. A., Makarevich, N. I., Prima, A. M.,
Bardyshev, I. I., Cherches, Ye. A.

TITLE: Identification of Resin Acids by Means of Their Infrared
Spectra

PERIODICAL: Izvestiya Akademii nauk SSSR. Seriya fizicheskaya, 1959,
Vol 23, Nr 10, pp 1219-1221 (USSR)

ABSTRACT: Coniferous resins, which essentially contain terpene hydrocarbons and resin acids, have many industrial uses. As the chemical analysis and the separation of the individual acids causes considerable difficulties in a mixture of pure resin acids, the infrared spectroscopic analysis of these substances is of particularly great importance. Hitherto, however, not many resin acids have been investigated in this way. In the present paper the authors give the results obtained by investigating four such resin acids, the structural formulas are mentioned: abietic acid (I), levopimamic acid (II), dextropimamic acid (III), and dehydroabietic acid (IV). Solutions of these acids in CCl_4 as well as pressed samples of acid + potassium bromide were investigated by means of a IKS-11-type

Card 1/2

SOV/48-23-10-18, '39

Identification of Resin Acids by Means of Their Infrared Spectra

spectrometer. The spectra of the solution and the pressed sample show practically no difference whatever. The spectra obtained are shown by four diagrams. Their particular features are discussed. Within the range of the valence oscillations of the groups CH, CH_2 , and CH_3 the spectra of I, II, and IV are very similar, and only III deviates, which is due to the existence of the group $-\text{CH}=\text{CH}_2$. The frequency of the bands corresponding to the groups C=O and COH (1685 and 1282 cm^{-1}) depends only to a small extent on the structure of the remaining acid molecule; the intensity of these bands, however, differs considerably according to the individual acids. Within the range of the double bond C=C a band was found at 1544 cm^{-1} in I, II, and IV, and one was found in III at 1631 cm^{-1} as well as one at 1409 cm^{-1} . In IV the band (1502 cm^{-1}), which is characteristic of the benzene ring, was found. A number of intense bands was also found in the range $800-1100 \text{ cm}^{-1}$: 893 (I), 1007 and 1024 (II), 821 (IV) and 905 cm^{-1} (III). There are 1 figure and 1 Soviet reference.

Card 2/2

PRIMA, A.M.; MAKAREVICH, N.I.; CHERCHES, Kh.A.; BARDYSHEV, I.I.

Study of the molecular association of resin acids by infrared
spectroscopy methods. Izv. AN BSSR.Ser.fiz. 26 no.10:1313-1316
O '62. (MIKA 15:10)

1. Institut fiziki AN BSSR i Institut fiziko-organicheskoy
khimii AN BSSR.
(Resin acids - Spectra) (Molecular association)

MAKAREVICH, N.I.; BORISEVICH, N.A.

Method of pressing samples for obtaining infrared spectra. Zav.lab.
29 no.8:941-943 '63. (IKA 16:9)

1. Institut fiziki AN BSSR.
(Spectrum, Infrared)

PRIMA, A.M.; MAKAREVICH, N.I.; BARDYSHEV, I.I.; CHERCHES, Kh.A.

Infrared spectra of resin acids. Zhur. fiz. khim. 36 no.3:620-
624 Mr '62. (MIRA 17:8)

1. Institut fiziki AN BSSR i Institut fiziko-organicheskoy khimii
AN BSSR.

MAKAREVICH, N.I.

Crystalline forms of polyvinylidene fluoride and its ester in the infrared spectrum. Izmer. i prikl. spektroskopii. No. 4. At. 165. (MIRKA 18:8)

"APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4

Journal of the Royal Society, New Series, Mathematical and Physical Sciences

1. *Leucosia* *leucostoma* *leucostoma* *leucostoma* *leucostoma* *leucostoma*

APPROVED FOR RELEASE: 06/20/2000

CIA-RDP86-00513R001031420015-4"

L 34825-66 EWT(m)/EMP(j)/T EM
ACC NR: AP6017602 (A)

SOURCE CODE: UR/0183/66/000/001/0026/0029

27

AUTHOR: Smol'nikova, L. G.; Konkin, A. A.; Makarevich, N. I.

CAB: [Smol'nikova] Altai Polytechnical Institute im. Polzunov, Barnaul (Altaiskiy politekhnicheskiy institut); [Konkin] MTI; [Makarevich] Institute of Physics AN BSSR, Minsk (Institut fiziki AN BSSR)

TITLE: Using sulfur chloride solutions for cross-linking capron fibers

SOURCE: Khimicheskiye volokna, no. 1, 1966, 26-29

TOPIC TAGS: chloride, sulfur compound, polymer cross linking, synthetic fiber, ~~sorbent~~, polyamide, IR spectrum

ABSTRACT: This article is the fourth in the series "Modification of Capron Fiber". The previous studies were devoted to the effect which dicarboxylic dichlorides, diisocyanates and cyanuric chloride have on the properties of polyamide fiber. In view of the cross linking which takes place with the formation of intermolecular chemical bonds when rubber, gutta-percha and polyvinyl alcohol are treated in sulfur chloride, experiments were conducted to study the use of this reagent for cross linking in capron fiber. No 34.5 polyamide was treated in an 8% solution of pyridine in xylo. After the reaction, the modified fibers were extracted by carbon disulfide and acetone to a constant weight to eliminate the effect of sorbed sulfur on the properties of the

UDC: 677.494.675

Card 1/2